



Instructions for using 800 Series - Black SBR Mold Rubber

Page 1

To remove the plastic covering from the mold set:



With your scalpel, score an "X" on the plastic covering.

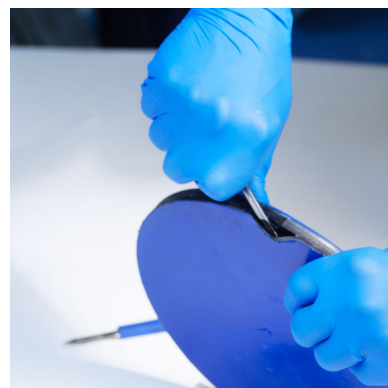


Then simply peel back from the center.

To delaminate the mold disc.:



Using your scalpel again, cut into the rubber at the point you wish to separate the ply. Then apply a very small amount of solvent (such as Contenti Wax Gloss, Contenti Rubber Solvent, kerosene, acetone, mineral spirits, lighter fluid, etc.) to the incision you made with the scalpel.



Into this incision, insert a burnishing tool or similar rounded tool. The rubber ply will begin to separate. Add additional very small amounts of solvent as you progress until the ply has delaminated completely.

The Contenti Company

515 Narragansett Park Drive Pawtucket, RI 02861

Web: www.contenti.com Email: info@contenti.com

Phone: 401-305-3000

Fax: 401-305-3005

Toll Free Phone: 800-343-3364

Toll Free Fax: 800-651-1887



Instructions for using 800 Series - Black SBR Mold Rubber

Page 2

- Preheat your vulcanizer and mold frame to 315°F.
- Apply a light coating of mica powder to the inner surfaces of the mold set.
- Place clean models (free of dust and dirt) ½" or more from the edge of the mold.
- Place eight or more equally spaced mold locators or locknuts at least ¼" from the edge of the mold.

For industrial use only. May cause skin irritation on prolonged contact. Avoid breathing fumes. Wash hands before eating or smoking. Contains various rubber chemicals and aromatic oils.

The Contenti Company

515 Narragansett Park Drive Pawtucket, RI 02861

Web: www.contenti.com **Email:** info@contenti.com

Phone: 401-305-3000

Fax: 401-305-3005

Toll Free Phone: 800-343-3364

Toll Free Fax: 800-651-1887